



*Initial Notes on*  
**A Permanent Magnet Stretcher**

**Mike Syphers**  
**April 2010**



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# A Permanent Magnet Stretcher

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# Motivation

- \* Cost to operate the Tevatron as a Stretcher Ring
  - \* cost estimates range from \$6M - \$15M/year
  - \* Kaon experiment wants ~5 years running -- ~\$30-75M or so in operating costs
- \* How much would a *Permanent Magnet* Stretcher cost? Presumably very low operating costs...

# Scaling from the Recycler

- \* Suppose use Recycler technology in Tevatron tunnel
  - \* circumference of Tev  $\sim 2x$  that of Recycler
  - \* however, beam momenta:
    - \* REC: 8.89 GeV/c                      TEV: 120 GeV/c
- \* Note: would not wish to use combined function gradient magnets as in Recycler; opt for separated function (dipoles and quads) for ease of operation

# Scaling Exercise

- \* The Tevatron tunnel was designed for the old Main Ring, which had a field strength of 1.8 T when run at 400 GeV
- \* The Recycler combined function dipole magnets operate with a central field value of 0.145 T
  - \* max pole tip field is about 0.16 T
  - \* can do better, but for now use something close to this
    - \* Jim Volk is looking into some details pertaining to state-of-the-art permanent magnet material

# Scaling Exercise -- 2

- \* Assume we have the same trajectory and optical layout as the Main Ring / Tevatron
  - \* Note: *geometry must* be the same or very nearly so
- \* If wish to run the PM Stretcher at
  - \* 150 GeV/c: 0.68 T
  - \* 120 GeV/c: 0.54 T
  - \* 60 GeV/c: 0.27 T
  - \* 40 GeV/c: 0.18 T 

# Scaling Exercise -- 3

- \* The packing fraction of the Main Ring is  $\sim 75\%$  (of 6.28 km)
  - \* (fraction of circumference filled with bending)
  - \* add another 5-6% for the quads
- \* The packing fraction of the Recycler is  $\sim 39\%$  (of 3.32 km)
  - \* includes bending and focusing
- \* Thus, the total length of bending and quads needed in this new application is almost 4x that used for the Recycler

# Beam Power

- \* Although the cycle time of the Main Injector to reach, say, 40 GeV/c is maybe  $\sim 1/3$  the 120 GeV/c cycle time, the spill time will still be determined by NOvA cycles (1.333 s) and the hit on their program.
- \* As an exercise, use 96 Tp from MI to Stretcher, scale the kaon MI cycle with final momentum, and assume we keep to a 10% hit on NOvA, 95% duty factor to Kaons:
  - \* 150 GeV/c  $\rightarrow P_{ave} = \sim 70$  kW, total cycle time = 32.7 s  $n = 22$
  - \* 120 GeV/c  $\rightarrow P_{ave} = \sim 69$  kW, total cycle time = 26.7 s  $n = 18$
  - \* 60 GeV/c  $\rightarrow P_{ave} = \sim 68$  kW, total cycle time = 13.3 s  $n = 9$
  - \* 40 GeV/c  $\rightarrow P_{ave} = \sim 68$  kW, total cycle time = 8.9 s  $n = 6$

**2 MI cycles to fill Tev for Kaon program, n MI cycles to neutrino program**

# Rough Cost Scaling

- \* If assume can scale the costs of REC permanent magnets and related hardware to 4x the REC quantities

*assume about \$7M for REC  
1998, no cooling systems;  
3% inflation per year*

- \* Stretcher = 4xREC      ~\$40M (?)      for ~40 GeV/c
- \* If also desire to have 120 GeV/c, to tie into SY120 program, say, then must scale again (maybe ~3x?)
- \* But suppose we keep 40 GeV/c, and suppose the field can be raised by ~x2, say, for much less than twice the REC cost per magnet, then takes ~1/2 the space around the circumference
- \* can it be a *winner* ?

# Some Issues

- \* What do permanent magnets of this scale cost today? Jim Volk is investigating; will have a rough idea in next few days
- \* How much other infrastructure from Tevatron (corrector power supplies, BPMs, pumps, etc.) could possibly be salvaged/retrofit to work in this new ring?
- \* What beam pipe size is desired?
  - \* remember: slow spill works better with *aperture* !
  - \* Tev intensity would be much greater than Recycler intensity
    - \* total:  $100 T_p / (4-5 T_p) = 20-25 \times$
- \* What energy best serves kaon *plus* other future experimental programs?
- \* ...

***MI gap height = 2 in.***